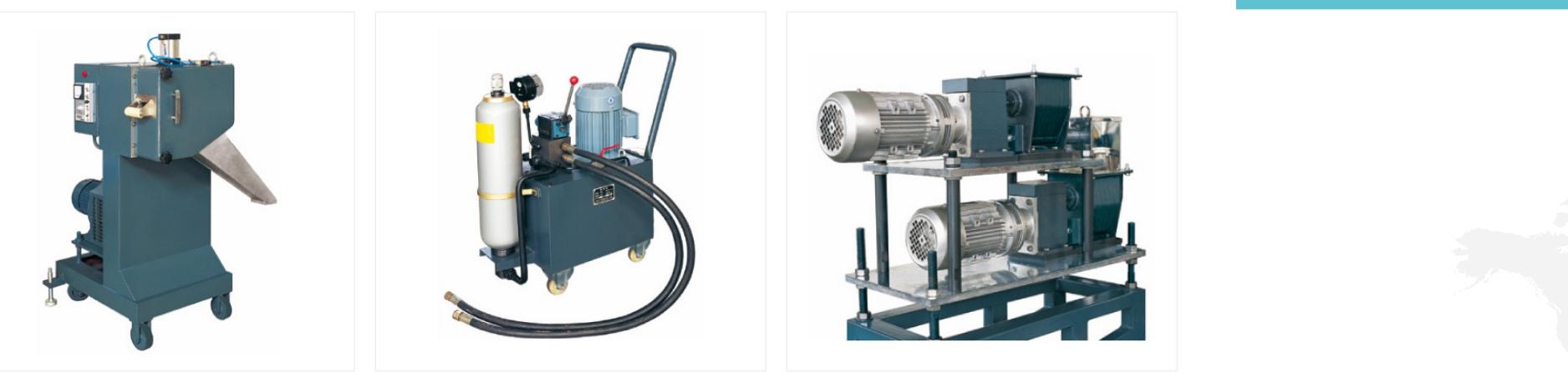


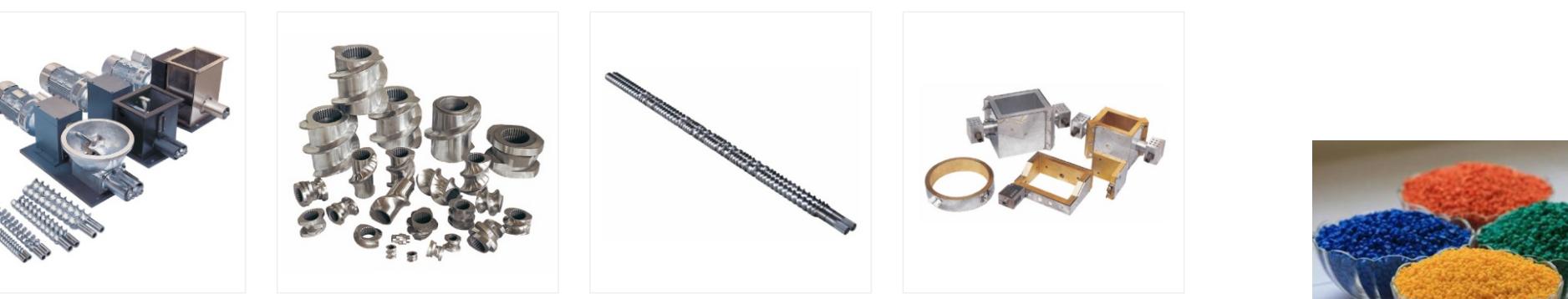
ASSEMBLY MACHINERY PARTS
辅机部件

自动控制系统
Auto-control system

离心脱水机
Centrifugal off-water machinery

混合机组
Mixer

切粒机
Pelletizer

液压站
Hydraulic station

双阶侧喂料系统
Tandem side-feeder

进料装置
Feed-in system

螺杆元件
Screw elements

螺杆
Screw

加热器
Heat up system

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(M&Y International Group Co.ltd)
TECHNIC DATA
主要技术参数

型号 Model	直径 Dia(mm)	转速 Speed(rpm)	长径比 L/D	功率 Motor(kw)	扭矩 Torque(N.M)	产量 Output(kg/h)
SHJ-65D	62.4	600	32-64	90-160	1432	400-800
SHJ-75D	71	600	32-64	160-280	2228	750-1200
SHJ-95D	93	600	32-64	280-500	3740	1500-2600

SECTION D CO-ROTTING TWIN-SCREW EXTRUDER
系列D同向平行双螺杆挤出机

电仪控制系统

- 1.主机温控为日本专业温控仪表产品，双通道、智能型。
- 2.主机电流与主轴连锁，实现过流瞬间保护停车。
- 3.主机热保护器件，交流接触器为西门子产品。
- 4.控制按钮、指示灯均为施耐德产品。

Electric control system

- 1.Temperature control system adopting PID adjustment,dual channel (heating/cooling).Temp-control meter made in Japan.
- 2.The main drivers and the of current of the main drivers are interlocked, which realizes flows the instantaneous protection stops.
- 3.SIEMENS products have been applied to hotly protects the component and break switch of the main drivers.
- 4.Germany assembled SCHNEIDER have all adapted for buttons and signal indicators use.

